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Manufacturer of Hygienic Stainless Steel Fluid Control Valves Fittings & Equipment

DECLARE LETTER Of CSE Check Valve

Date: 10/June /2008

Here WE CSE Chiang Sung Enterprise Co, Ltd Like to declare to Our Check valve purchase customer . Our 3A Check valve certificate NO 1324 are pass by 3A Symbol at 2003/2004 and It is meet 3A Sanitary design on these times. But Base on 3A new more sanitary require on the Radius Spring gap . Also the CSE some not good smooth enough on the Middle Flow plate(Spider) surface. So, we re modify our design drawing and correct the process for let CSE Check Valve can meet now 3A Symbol requirement .

The Modify /Corrective action as:

A) Center Spider :

OLD- Lost Wax cast-De-burr - vibrated - Machined some surface.

New – Lost Wax cast- De-burr- All polished by handle include middle flow hole- Machined- Bright vibrated .

B) Coil Spring :

OLD- on the End of Coil not enough gap 3/32” ..

New – we cut the both end for width the gap over 3/32” .

C) Radius –

OLD- Internal angle less 135 the Radius still less 1/16” . and O-Ring grooves . 3mm still less 1mm Radius . O-Ring grooves 6mm still less 2mm Radius .

New- we modify the drawing as example 2” Body, Spider. Spring . and for follow drawing Tolerance for machined and inspection.

Dear Customer . CSE we already re offer the new and correct meet 3A New Symbol drawing and samples to TPV (Third Party Verification)for re make inspection and It can be finish and hope pass before 26/June/2008 or early. So, We hope CSE we still can be hold the 3A Certificate after pass them inspection.

Any Check valve you bought from CSE . If you need we make the corrective and meet new 3A Symbol spider , Spring, Body ... Please advice us for free re exchange to you after we got the new approval new Check valve inspection.

Again we are sincere on above problems . and we looking forward your can be full understand all of CSE diligence for solution and please continues support CSE as your best partner and suppliers.

Sincerer .


ROGER SHI/CEO of CSE Group.